

Architectural Metal

custom fabrication for curtainwall and storefront applications



WWW.PAC-CLAD.COM



Petersen Aluminum Corporation was founded in 1965 as a metals service center to the architectural metal industry. Since its inception. Petersen Aluminum has transformed itself into a respected and recognized leader in architectural metal. With state-of-the-art equipment and a dedicated sales and management team, Petersen Aluminum has become an innovator in the metals industry. Petersen Aluminum is ready to apply its 50 years of experience to the glass industry.

With a complete line of metal products including column covers, corrugated panels, metal composite panels, metal plate panels, metal insulated spandrel panels, and custom heavy gauge fabrication, Petersen Aluminum Corporation is dedicated to making your projects run smoothly and cost-effectively.

In addition to our Chicago-based headquarters, we maintain full production facilities in Annapolis Junction, Maryland; Tyler, Texas; Acworth, Georgia and Fridley, Minnesota. With these locations, PAC-CLAD is able to provide high quality metal products at very competitive prices with dependable lead-times.

Technical assistance and service are provided by our staff and complimented locally by our nationwide organization of architectural representatives. We are prepared to offer assistance in design, budgeting, material and finish selection. As the scope of our products and capabilities are so wide, we encourage your inquiries.

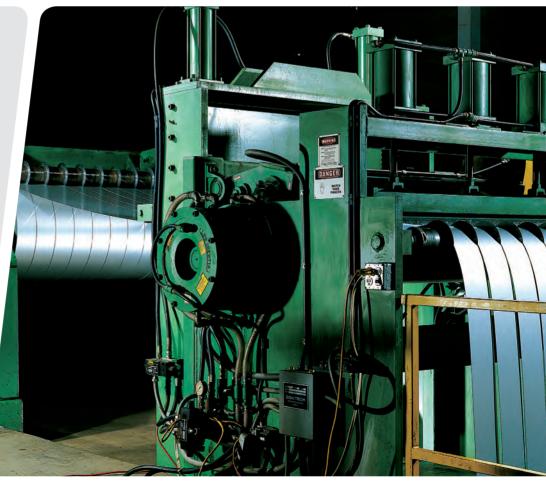
Loeber Motors Mercedes-Benz - Lincolnwood, IL Architect: Valerio, Dewalt, Train Assoc. Inc. General Contractor: Pepper Construction Contractor: Sullivan Roofing, Inc. Profile: PAC-3000 CS Color: Anodic Clear

Cover, lower right photo: Streamwood Police Station - Streamwood, IL Architect: Sente Rubel Bosman Lee Architects General Contractor: M.A. Mortenson Contractor: All American Exteriors Product: PAC 1000C Series Column Covers & Beam Wraps Color: Clarst Apodiaset Color: Clear Anodized

Cover, upper right photo: Mongue Residence - Milton, FL Mongue Residence - Millon, PL Owner: The Mongue Family Architect: Spencer Maxwell Bullock General Contractor: Biggs Green Construction Contractor: Specialty Contractors Profile: 7/8" Corrugated, Flush Panels & Flashings Color: Champagne Metallic & Copper Penny Metallic

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APPLICATIONS



Beautiful Savior Lutheran Church - Plymouth, MN Architect: Cunningham Group Architecture Contractor: Atomic Sheet Metal Profile: Flat Seam Panels Color: Colonial Red, Weathered Zinc

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CUSTOM FABRICATION

Understanding that it's all in the details puts Petersen Aluminum Corporation above and beyond in providing custom fabrication that exceeds the most exacting requirements. With state-of-the-art technology and insightful expertise, Petersen ensures unmatched quality and service from coil to finished part to complete even the most demanding project.

Our goal is simple: Provide precision-made parts to closely held tolerances to meet all of our customers' expectations. With the most advanced CNC shearing and bending equipment combined with over 50 years of industry experience, Petersen Aluminum offers superior innovation and flexibility in producing a wide range of custom architectural components.

Fabrication Capabilities

- » Produce parts up to 20' long
- » Custom radius and bull nose parts
- » Available in custom heavy or light gauge parts
 - » Mill Finish Aluminum from .020" to .125"
 - » Galvanized Steel from 16 ga to 26 ga
 - » Stainless Steel from 16 ga to 26 ga
 - » Copper in 16 oz and 20 oz
- » Able to achieve custom-designed panels as well as simple angles
- » Ideal for curtain wall, glass and glazing industries
- » Precision shearing to meet exact dimensions

Finishing Capabilities

- » Spray-applied non-standard or custom colors available in Kynar 500 formulation
- » Exterior grade and Class I architectural anodized finishes available

Page 6, upper proto unrise Mainline Toll Plaza - Ft. Lauderdale, F Owner: Florida Turnpike Enterpris Design: RS& Lead Contractor: MCM Corp Contractor: Allied Architectural Metal Profile: 7/8" corrugated panels custom perforated .125 plate aluminur Color: Silver Metalli Page 6, Iower left photo: Steel Case Truck Well - Grand Rapids, MI Architect: URS General Contractor: Pioneer Construction Contractor: Metal-Tech Product: Curved Composite Panel Color: Classic Bronze

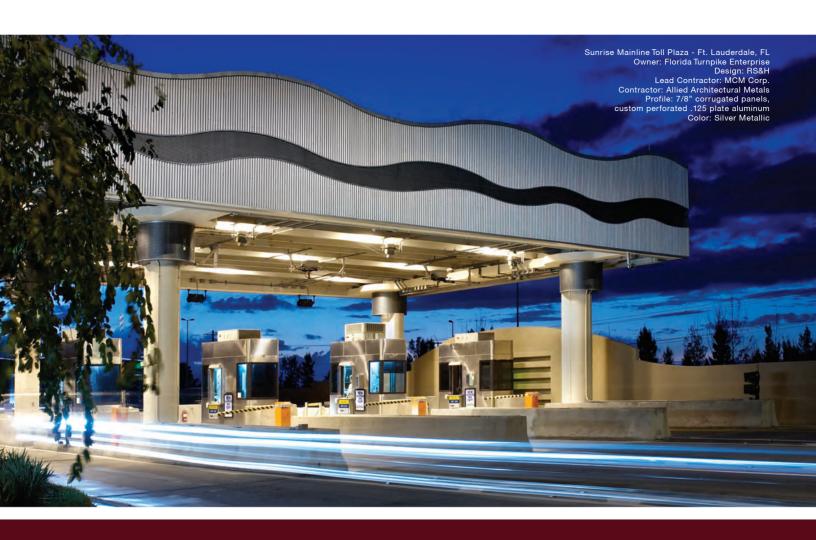
Page 6, Iower right photo: GTE Building – Dallas, TX Architect: Gromatzky, Dupree & Associates General Contractor: H.C. Beck Glazing Contractor: Jennings Glass Products: Fascia Panels, Coping











EXPOSED FASTENER PANELS

Petersen Aluminum Corporation has provided the "M" and "R" exposed fastener panels in the past and has now increased its panel offerings even more. We have introduced the 7.2 Rib, the 7/8" Corrugated Panel, the 1/2" Corrugated Panel and additional coverage widths of the "M" and "R" Panel to the lineup. These profiles provide unmatched flexibility for use in roofing, wall and linear panel applications in a cost-efficient yet architecturally attractive metal panel.

PAC's line of corrugated panels are available in a full range of on-centers and gauges to meet the requirement of any application.

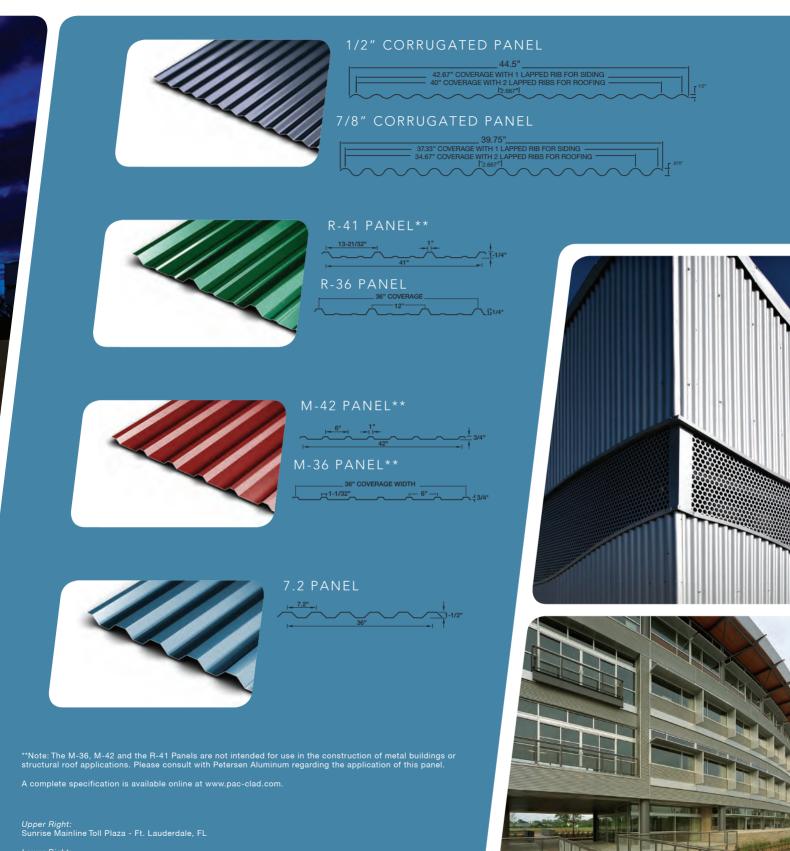
Petersen's family of corrugated panels can be produced perforated for a variety of exterior projects, such as equipment screens. Perforated corrugated panels are also highly suitable for interior acoustical applications as well. Contact a Petersen Aluminum representative regarding design capabilities for this product.

Product Features

- » 20 year non-prorated finish warranty
- » Matching Screws and Rivets
- » Closure Strips Available
- » Precut Short Lengths (5'-0" minimum) (2'-0" on the M-42 and R-41)

Material

- » 37 stocked colors (24 gauge steel)
- » 13 stocked colors (22 gauge steel)
- » 36 stocked colors (.032 aluminum)
- » 18 stocked colors (.040 aluminum)
- » Smooth and stucco embossed available
- » Galvalume Plus available



Lower Right: Heifer International - Little Rock, AR Owner: Heifer International Architect: Polk Stanley Rowland Curzon Porter Architects, LTD. Contractors: Ace Glass Co., Harness Roofing Color: Silver Metallic Profile: 7/8" Corrugated, M - Panels, Coping



COMPOSITE WALL PANELS

Petersen Aluminum offers another dimension in design flexibility with its series of Composite Wall panels. PAC's panel systems provide unmatched performance and stunning visual effects for any commercial or retail application.

The PAC-3000 CS panels are comprised of an .020 face and back skin thermobonded to a polyethylene or fire-retardant core. Panels are formed by a rout and return process utilizing computer controlled routing equipment. This state-of-theart fabrication insures tight tolerances and accurate panel dimensions. Staggered angle clips mounted to the panel allow for each panel to be installed and adjusted individually. Pine Rest Postma Center for Worship & Education -Grand Rapids, MI Architect: Integrated Architecture General Contractor: Pioneer Construction Contractor: Buist Sheet Metal Company Color: Evergreen Copper, Classic Bronze & Platinum Profile: PAC Flat Seam Panels, PAC Composite Panels

Product Features

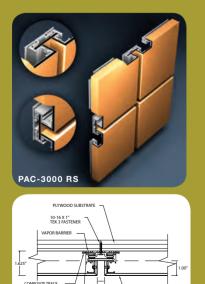
- » Available in a wide variety of colors and finishes
- » Precise fabrication to meet exacting tolerances
- » Rout-and-return fabrication
- » Welded corners available

Material

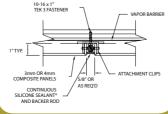
- » 3mm, 4mm, 6mm Composite
- » .063 -.125 Mill Finish Aluminum » Zinc, Copper, Stainless Steel,
- » Zinc, Copper, Stainless Stee Anodized Aluminum

The PAC-3000 RS is a rain-screen system that eliminates the use of caulk, utilizing clean reveals for an architecturally pleasing system. The system is constructed with aluminum composite material (ACM), available in a wide range of finishes and colors to complement any design scheme. Extrusions are fixed to the perimeter of the panel and nest into the extruded track which is attached to the substrate. The result is a free-floating panel installation since the panel is not fastened to the substrate.

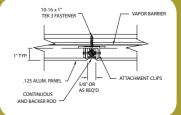
The PAC-3000 AP panels provide a nearly endless selection of materials, finishes and configurations. Panels can be fabricated out of painted or anodized aluminum as well as stainless steel. Panel configurations can be customized to suit your application.











FACTORY APPLIED

COLUMN COVERS

PAC-1000 & 2000 Series

The design of the PAC-1000 and 2000 "F" Series Column Covers allows for a clean, precise installation, revealing a hairline joint. The column sections are assembled using a rivnut/keyhole system to provide a tight inconspicuous vertical seam.

The PAC-1000 and 2000 "C" and "R" Series Columns are designed to leave a small open vertical reveal where the sections meet. Backer rod and caulk are applied to the vertical reveal joint to complete the installation of our "C" Series Column Cover. For the "F" Series Column, a metal channel filler is fabricated to fit into the vertical joint, and is set in sealant.

Your project may require column or section designs that are not shown here. Column Covers are available in 16 ga. stainless steel, .063 -.125 aluminum finished to a wide range of colors and anodized options, and composite material. Petersen Aluminum Corporation's fabrication capabilities offer a great deal of flexibility and go far beyond what we can display on this page. Please contact us with your fabrication needs.

Streamwood Police Station - Streamwood, IL Architect: Sente Rubel Bosman Lee Architects General Contractor: M.A. Mortenson Contractor: All American Exteriors Product: PAC 1000C Series Column Covers & Beam Wraps Color: Clear Anodized

1000 Series

Available in the following variations:

- » PAC-1000F (Flush Joint)
- » PAC-1000C (Caulk Joint)
- » PAC-1000R (Reveal Joint)

2000 Series

Available in the following variations:

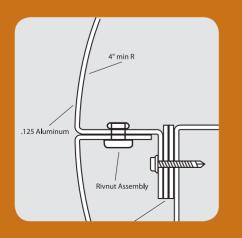
- » PAC-2000F (Flush Joint)
- » PAC-2000C (Caulk Joint)
- » PAC-2000R (Reveal Joint)



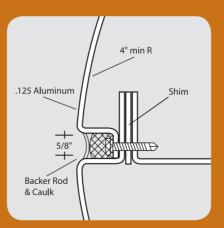




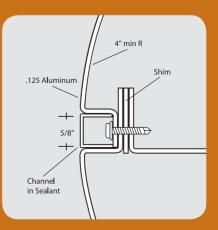
Flush Joint



Caulk Joint



Reveal Joint



STANDARD COLORS



Due to the limitations of the four color printing process, this color chart is not an accurate representation of our actual colors. Color charts and sample chips are available on request at no charge.

RECYCLED CONTENT:

- PAC-CLAD Aluminum 88% » Post Consumer - 35% » Post Industrial - 53%
- PAC-CLAD Steel 28 to 35%
- » Post Consumer 23%
- » Post Industrial 7.3%

*Denotes PAC-CLAD Cool Colors

METALLIC COLORS



Trim

PAC-CLAD is available in prime quality aluminum (.032-.063), 24 gauge and 22 gauge G-90 galvanized steel finished with a PAC-CLAD Kynar 500 ° /Hylar 5000 ° finish (top side) and a polyester washcoat (bottom side). Other metals available include mill finish aluminum, copper, raw galvanized steel, terne-coated stainless steel, stainless, Galvalume Plus and anodized.

A strippable vinyl film can be applied for protection during fabrication and installation, if desired. Vinyl masking is recommended on all applications requiring extra handling. The vinyl must be removed immediately after installation.

Warranty

Life expectancy is 20 years plus on Kynar-finished materials. A 20-year, non-prorated warranty covering color fade, chalking, and film integrity is available at no extra charge. Warranty terms vary slightly for Cardinal Red, Award Blue, Interstate Blue and embossed finishes.

PAC-CLAD Metallics

Due to new technology, Petersen Aluminum can now supply metallic finishes with the economy of a one-pass, two-coat system. These colors are ideal for curtainwall and roofing applications. A PAC-CLAD Metallic 20 year, non-prorated finish warranty applies. This is a directional finish.

*Cool Colors

Petersen Aluminum Corporation is pleased to introduce PAC-CLAD Cool Colors: a new and updated color palette designed to improve the energy saving performance of our metal roofing products without compromising color selection. In creating this new product line, we worked with our coating supplier, The Valspar Corporation, to significantly broaden the range of PAC-CLAD colors that would meet ENERGY STAR[®], LEED[™] and/or cool roof certification requirements for solar reflectance and emissivity ratings.

This color chart includes solar reflectance and emissivity ratings for each color. It also includes availability by material and gauge. In addition, we are able to provide reflectance and emissivity ratings for custom color projects where required. If you have any questions regarding the information herein, please contact us at 1-800-323-1960; or visit our web site at www.pac-clad.com.

Energystar [®] Performance Criteria

Emissivity uses ASTM C1371/E408. Reflectivity uses ASTM E903/C1549.

Installation

PAC-CLAD[®] can be cut, formed, nailed, screwed, or riveted using hand or power tools. Fabricate and install in accordance with drawings and normal sheet metal practices using hand or power tools. Keep cutting edges sharp, clean, and properly aligned. Exercise care during fabrication and installation to avoid damage.

Maintenance

Maintenance is not required. This finish is a member of the Teflon[®] family, and is self-cleaning. If cleaning is desired, it can be washed with a mild soap and water followed by a clean-water rinse.

Samples

These color reproductions are as accurate as modern printing technology will permit. Free material samples are available on request.

Textures

 $\mathsf{PAC}\text{-}\mathsf{CLAD}^{\, \otimes}\,$ is available with a smooth texture or a standard E-5 stucco embossed pattern, available at extra cost.

Low Gloss/Low Sheen

This finish is a full Kynar 500 ° /Hylar 5000 ° finish, but is formulated in a low gloss/low sheen in order to minimize the appearance of oil-canning.

PAC-CLAD STANDARD	REFLECTIVITY	EMISSIVITY	3 YEAR EXPOSURE	SRI*		'EEL . 22GA.	.032	ALUM .040	INUM .050	.063
Almond	0.56	0.83	0.57	64	\checkmark	\checkmark	\checkmark	\checkmark		
Arcadia Green	0.33	0.84	0.32	33	\checkmark		\checkmark			
Bone White	0.71	0.85	0.71	86	\checkmark	\checkmark	\checkmark	\checkmark		
Cardinal Red	0.42	0.84	0.41	45	\checkmark		\checkmark		\checkmark	
Charcoal	0.28	0.84	0.28	27	\checkmark		\checkmark		\checkmark	
Cityscape	0.37	0.85	0.34	39	\checkmark		\checkmark	\checkmark		
Colonial Red	0.34	0.85	0.33	35	\checkmark		\checkmark	\checkmark		
Dark Bronze	0.27	0.85	0.26	26	\checkmark	\checkmark	\checkmark	\checkmark		
Evergreen	0.27	0.85	0.25	26	\checkmark		\checkmark			
Granite*	0.36	0.84	0.35	37	\checkmark	\checkmark	\checkmark	\checkmark		
Hemlock Green	0.30	0.85		30	\checkmark	\checkmark	\checkmark			
Hunter Green	0.26	0.84		24	\checkmark		\checkmark			
Mansard Brown	0.26	0.84	0.24	24	\checkmark	\checkmark	\checkmark	\checkmark		
Medium Bronze	0.30	0.85	0.29	30	\checkmark	\checkmark	\checkmark	\checkmark		
Midnight Bronze								\checkmark		
Military Blue	0.29	0.84		28	\checkmark		\checkmark			
Musket Gray	0.32	0.84	0.31	32	\checkmark	\checkmark	\checkmark			
Patina Green	0.34	0.85	0.33	35	\checkmark		\checkmark			
Sandstone	0.51	0.83	0.51	57	\checkmark	\checkmark	\checkmark	\checkmark		
Sierra Tan	0.38	0.85	0.35	40	\checkmark	\checkmark	\checkmark	\checkmark		
Slate Blue	0.25	0.84		23	\checkmark		\checkmark			
Slate Gray	0.38	0.84	0.37	40	\checkmark	\checkmark	\checkmark	\checkmark		
Stone White	0.61	0.86	0.59	72	\checkmark	\checkmark	\checkmark	\checkmark		
Teal	0.26	0.85		24	\checkmark		\checkmark			
Terra Cotta	0.37	0.84	0.37	39	\checkmark		\checkmark			
PAC-CLAD METALLIC										
Aged Copper	0.27	0.83	0.25	25	\checkmark		\checkmark			
Champagne	0.45	0.78	0.41	57	\checkmark		\checkmark			
Copper Penny	0.45	0.82	0.42	49	\checkmark		\checkmark	\checkmark		
Silver	0.53	0.80	0.51	59	\checkmark		\checkmark	\checkmark		
Weathered Zinc	0.27	0.80	0.27	23	\checkmark		\checkmark			
Zinc	0.30	0.85	0.30	30	\checkmark		\checkmark			
Galvalume Plus**	0.68	0.14	0.55	57	\checkmark					
PAC-CLAD STANDARD COL	ORS (DO NOT MEET (COOL ROOF REQU	REMENTS)							
Award Blue					\checkmark		\checkmark			
Berkshire Blue*					\checkmark					
Burgundy					\checkmark		\checkmark			
Forest Green					1		1	\checkmark	1	
Hartford Green										
Interstate Blue					1		√		1	

PAC-CLAD® Metallic finishes are available from stock at a moderate extra cost. PAC-CLAD® Copper Penny is a Non-Weathering finish.

Solar Reflectance Index calculated according to ASTM E-1980.

*Low Gloss/Low Sheen **Acrylic coated, non-Kynar Finish.

Energystar^{*} Performance Criteria: Emissivity uses ASTM C1371/E408. Reflectivity uses ASTM E903/C1549.

Installation: PAC-CLAD^{*} can be cut, formed, nailed, screwed, or riveted using hand or power tools. Fabricate and install in accordance with drawings and normal sheet metal practices using hand or power tools. Keep cutting edges sharp, clean, and properly aligned. Exercise care during fabrication and installation to avoid damage.

Maintenance: Maintenance is not required. This finish is a member of the Teflon^{*} family, and is self-cleaning. If cleaning is desired, it can be washed with a mild soap and water followed by a clean-water rinse.

Samples: These color reproductions are as accurate as modern printing technology will permit. Free material

samples are available on request. Textures: PAC-CLAD* is available with a smooth texture or a standard E-5 stucco embossed pattern, available at extra cost.

*Low Gloss/Low Sheen: This finish is a full Kynar 500°/Hylar 5000° finish, but is formulated in a low gloss/low sheen in order to minimize the appearance of oil-canning.

- Technical Data for Kynar 500° / Hylar 5000° Coating: Life Expectancy: 20 years exposure Chalk: rating of 8 or
- Accelerated Weathering: (ASTM G-23 Type EH) 5,000 hours Chalk: rating of 8 or better. Color: ≤5r (Hunter
- Units) color change. Humidity Resistance: (ASTM 2247) 2,000 hours - No change in pencil hardness.
- Salt Spray Resistance: (ASTM B 117) 2,000 hours for Aluminum, creepage at scribe ≤1/32", no blisters. 2,000 hours for hot dipped Galvanized, creepage at scribe 1/8", few #8 blisters
- Chemical/Acid Pollution Resistance: (ASTM D 1808) Pass. • Solvent Resistance: (NCCA procedure 11-18, no comparable ASTM test) - Pass.

- Formability: (ASTM D 3281 and ASTM D 1737) Can be formed without film fracture using normal metal shop practices to a 1 to 2-T bend radius

- Hardness: (ASTM D 3363) ≥F pencil hardness.
 Gloss: 30 ± 5 at 60ş (low gloss/sheen available).
 Abrasion Resistance: (ASTM D 968) Coefficient of 65±10.
 Adhesion: (ASTM D 3359 and NCCA procedure No. 11-5) - Pass.

• Impact Resistance: (ASTM D 2794 and NCCA Technical Bulletin No. 11-6) – 70 inch/lbs., no tape pick-off.

- PAC-CLAD Aluminum 88% (Post Consumer: 35%; Post Industrial: 53%)
 PAC-CLAD Steel 28 to 35%
- (Post Consumer: 23%; Post Industrial: 7.3%)



ANODIZED ALUMINUM

PAC 500 Bronze Anodized Aluminum

Petersen Aluminum Corporation has recently added "two-step" anodizing equipment. This process, acquired through license from Alcan International Ltd., enables us to produce architectural bronzes and black in coil form.

The PAC 500 finish is accomplished through a progressive electrolytic process. The metal is first anodized in a sulphuric acid bath. The material then passes through an electrically charged bath of cobalt mineral salts. The finishing process is completed as the metal passes through a sealing tank. A complete range of bronze shades and black can be achieved through variation of the current through the coloring tank. PAC 500 is highly resistant to ultra-violet light.

The coil anodizing capability allows us to hold extremely tight control over color range. Control over color range makes PAC 500 the finish of choice for curtain wall, storefront and batten roofing applications where an anodized finish is desired. With anodized finishes, a color variance is to be expected from batch to batch. To minimize the color variance, please order enough sheet or coil to complete the project.

PAC 300 Clear Anodized Aluminum

PAC 300 Clear Anodized Aluminum consists of anodized quality 5005-H34 aluminum sheet, giving a .0003 thick clear anodized coating. Coil anodizing allows for exceptional control over uniformity of appearance. PAC 300 anodized aluminum is stocked in gauges .032 -.125.

ANODIZED AVAILABILITY CHART

	.032	.040	.050	.063	.080	.125
PAC 500						
Bright Clear						
Bright Gold						
Champagne						
Light Bronze						
Medium Bronze						
Dark Bronze						
Black						
PAC 300						
Clear						

COPPER AND STAINLESS STEEL

Steel

Petersen Aluminum Corporation has expanded into the copper and stainless steel markets. We are now stocking Stainless Steel Type 304 2B and 16 oz and 20 oz Cold Rolled Copper sheet and coil. Petersen Aluminum offers a variety of stainless steel and copper to meet your project requirements. Please consult your local Petersen representative for a full range of product availability.

Sheets	Coil	Stainless
» 16 oz. x 24 x 96	» 16 oz. x 10-1/2"	» 304 2D
» 16 oz. x 24 x 120	» 16 oz. x 11-7/8"	» 304 2B
» 16 oz. x 36 x 96	» 16 oz. x 13-3/4"	» 304 2B P
» 16 oz. x 36 x 120	» 16 oz. x 15"	
» 16 oz. x 48 x 120	» 16 oz. x 15-7/8"	
» 20 oz. x 24 x 120	» 16 oz. x 22"	
» 20 oz. x 36 x 120	» 16 oz. x 24"	
	» 20 oz. x 11-7/8"	
	» 20 oz. x 15"	



FLAT AND COIL STOCK

In addition to offering the industry's widest selection of Kynar finishes in steel and aluminum, Petersen Aluminum also offers pre-painted aluminum and mill finish sheet and coil in a variety of gauges. With state-of-the-art cut to length and slitting equipment, Petersen can provide flat and coil stock to the most exacting specifications.

PAC Painted Sheet - Acrylic

Dark Bronze, Medium Bronze, White, Blue, Yellow, Brown, Black and Red painted sheet is stocked for immediate delivery. PAC pre-painted aluminum may be sheared and formed over a 1-1/2 to 2 T bend radius. Life expectancy is 10 years plus.

This material is highly suitable for a wide range of applications, including signage and the race car industry. No warranty is available on this product.

Mill Finish

Anodizing quality 5005-H34, as well as 3003-H14, is stocked in gauges .032 to .125 for all applications that require fabrication and post-finishing.

> Calvary Church - Naperville, IL Owner: Calvary Church General Contractor: Paul H. Schwendener Roofing Contractor: James Mansfield & Sons, Inc. and A-1 Roofing Profile: Snap-Clad & Flat Seam Panels Color: Musket Gray Kynar & TCS II

Textured Sheet

Most finishes stocked by Petersen are available in an E-5 stucco embossed pattern. Gauges .063 and over are not available in this pattern. Samples are available on inquiry. Petersen also stocks in limited gauges and finishes perforated sheets for projects requiring ventilation. Check with the local factory for perforated sheet options.







» PAC-CLAD Aluminum

- » PAC-CLAD Steel
- » Tite-Loc Panels
- » SNAP-CLAD™
- » Redi-Roof
- » Integral Panels
- » Snap-on Panels
- » Exposed Fastener Panels
- » Flush Panels
- » Soffit Panels
- » Edge-Loc Panels
- » Solar Panels
- » Flashing and Trim
- » Coping and Gravel Stops
- » Anodized Aluminum
- » Copper and Stainless Steel
- » Column Covers
- » Composite Panels

Petersen Aluminum Corporation

Specify Petersen... you have our assurance of quality.

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Visit our website to download product CAD drawings and much more: $W\,W\,W\,.\,PA\,C$ - $C\,LA\,D$. $C\,O\,M$

In presenting this catalog, we serve only in an advisory capacity and can undertake no liability. Consideration should be given on local conditions in selecting materials and panel profiles. The photographs appearing in this catalog show typical PAC-CLAD applications.

Kynar 500 $^\circ$ is a registered trademark of Atochem Inc. and Hylar 5000 $^\circ$ is a trademark of Ausimont USA Inc.





