ASTM E1592

STRUCTURAL PERFORMANCE OF SHEET METAL ROOF AND SIDING SYSTEMS BY UNIFORM STATIC AIR PRESSURE DIFFERENCE

BOX RIB – 2 PANEL
12” WIDE X 0.032” ALUMINUM

FOR

PETERSEN ALUMINUM CORP.
10551 PAC RD.
TYLER, TX 75707

Prepared by:
Paul G. Farabaugh

Approved by:
Daniel G. Farabaugh

Farabaugh Engineering and Testing, Inc. 401 Wide Drive, McKeesport, PA 15135 412-751-4001
WWW.FETLABS.com
Purpose

This test method covers the evaluation of the structural performance of Sheet Metal Panels and Anchor to Panel Attachments for roof or siding systems under uniform static air pressure difference.

Test Dates

3/11/20  Test #1 – 5 spans @ 5’
3/13/20  Test #2 – 12 spans @ 2’

Test Specimen

Manufacturer:  Petersen Aluminum Corp.
10551 PAC Rd.
Tyler, TX  75707

Specimen:  Box Rib – 2 Panel, 12” wide (Coverage), 0.032” aluminum (w/ Clip Leg)

Panel Clip:  One Piece Stainless Steel Clip – 2-1/2” Long X 0.034” Thick

Testing Apparatus

A vacuum test chamber was used with two static pressure taps located at diagonally opposite corners. A controlled blower provided a vacuum to uniformly load the specimen mock-up. Calibrated manometers were used to measure the pressure at each pressure tap. The uniform load pressure was performed in the negative direction to monitor wind uplift on the panel specimen mock-up. Calibrated deflectometers were attached to monitor panel deformation as shown.
Installation

- The panels were installed on to 16 ga supports with #14-13 X 1-1/2” long DP2 Concealor self drill fasteners (2 fasteners per clip). The panel fixed ends used the same fasteners in the low cells of the panel into the 16 ga. supports.

- Plastic (4 mil thick) was employed loosely between the panels and subgirts and in the side joints to create a vacuum seal.

Procedure

- The specimen was checked for proper adjustment and all vents closed in the pressure measuring lines.

- The required deflection measuring apparatus were installed at their specified locations.

- A nominal initial pressure was applied equal to at least four times but not more than ten times the dead weight of the specimen. This nominal pressure was used as the reference zero and initial deflection readings were recorded.

- At each load increment, pressure was maintained for a period of not less than 60 seconds and until the deflection gages indicated no further increase in deflections.

- Successive increments were achieved as above until failure or ultimate load was reached.

- Plastic (4 mil thick) was employed loosely between the panels and subgirts and in the side joints to create a vacuum seal.

The test was conducted according to the procedure in ASTM E-1592-05(2017) and as noted herein. In our opinion the tape and plastic had no influence on the results of the test.
Project No. T164-20

TEST #1

Test Date: 3-11-20

Test Specimen: Box Rib – 2 Panel, 12” wide (Coverage), 0.032” aluminum (w/ Clip Leg)

Support Spacing: 5’ o/c

NEGATIVE (UPLIFT) TEST PRESSURE

<table>
<thead>
<tr>
<th>LOAD (PSF)</th>
<th>D-1</th>
<th>D-2</th>
<th>D-3</th>
<th>D-4</th>
<th>D-5</th>
<th>D-6</th>
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<td>0.000</td>
<td>0.000</td>
<td>0.000</td>
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RESULTS:

Load held for 1 minute = 83.3 psf

Maximum Test Load = 83.3 psf (Panel disengaged from clip.)
DEFLECTION POINT 1

DEFLECTION (IN)

PRESSURE (PSF)

DEFLECTION POINT 2

DEFLECTION (IN)

PRESSURE (PSF)
DEFLECTION POINT 3

DEFLECTION POINT 4
TEST #2

Test Date: 3-13-20

Test Specimen: Box Rib – 2 Panel, 12” wide (Coverage), 0.032” aluminum (w/ Clip Leg)

Support Spacing: 2’ o/c

NEGATIVE (UPLIFT) TEST PRESSURE

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<th>D-3</th>
<th>D-4</th>
<th>D-5</th>
<th>D-6</th>
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<td>0.000</td>
<td>0.000</td>
<td>0.000</td>
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RESULTS:

Load held for 1 minute = 202.8 psf

Maximum Test Load = 208.5 psf  (Minor buckling and panel seam disengaged)
Project No. T164-20

DEFLECTION POINT 1

DEFLECTION (IN)

PRESSURE (PSF)

DEFLECTION POINT 2

DEFLECTION (IN)

PRESSURE (PSF)
TEST #1

DETAIL 1

PANEL SPECIMEN (TYP)

FIXED END

SUPPORTS (TYP)

INTERIOR SUPPORT

INTERIOR SUPPORT

INTERIOR SUPPORT

INTERIOR SUPPORT

CHAMBER FRAME

FIXED END

PLAN VIEW

DEFLECTION POINT
TEST #2

PLAN VIEW

DEFLECTION POINT
DETAIL 1
INBOARD SIDE

LAP DETAIL

CLIP DETAIL

INBOARD DETAIL

 APPROX. COIL WIDTH: 21.492
ALUM. THICKNESS RANGE: .030-.050
GRADE OF MATERIAL: 33-40 KSI.
STEEL THICKNESS RANGE: .024-.030
GRADE OF MATERIAL: 50 KSI.

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A. S. C. MACHINE TOOLS, INC.
SPOKANE, WASHINGTON

PETERSEN ALUMINUM CORP.
BOX RIB P2

1-7-19
PR27660 TP-2935

ALL DIMENSIONS ARE BOTTOM OF SHEET INTERCEPTS (U.O.N.)
ALL FORMING RADI ARE 0.125 UNLESS OTHERWISE NOTED

*NET VARIATION FOR COMBINED DIMENSIONS
TENSILE TEST REPORT

Client: Petersen Aluminum Corp.  
10551 PAC Rd.  
Tyler, TX 75707

Test Date: March 16, 2020

Test Method: ASTM A370-10

Material Description: Box Rib – 2 Panel, 12" wide (Coverage), 0.032" aluminum

<table>
<thead>
<tr>
<th>Sample No.</th>
<th>Width (in)</th>
<th>Thickness (in)</th>
<th>Yield Load (lb)</th>
<th>Max. Load (lb)</th>
<th>0.2% Offset Yield Strength (psi)</th>
<th>Tensile Strength (psi)</th>
<th>Elongation (% in 2 inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20035</td>
<td>0.495</td>
<td>0.032</td>
<td>336.98</td>
<td>398.99</td>
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Equipment Used: Tensile Machine #QT7-061196-020  
Caliper #14682489  
Extensometer #10311744D  
Micrometer #110596927