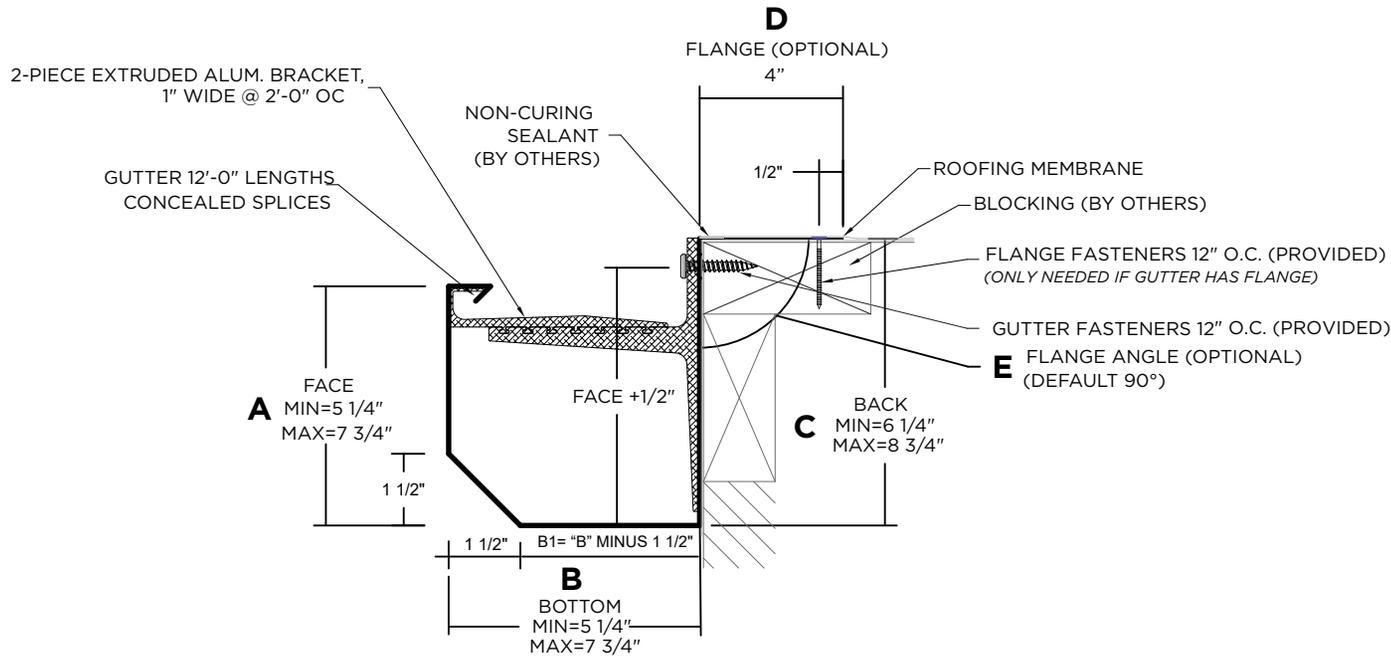


# PAC-TITE WR GUTTER CHAMFER

## NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 2-1/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)



## APPROVALS

**ANSI/SPRI/GT-1**  
 Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

### Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

SHT #: \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

Date: \_\_\_\_\_

**Petersen Aluminum Corporation**  
 Phone: 800-323-1960  
 Fax: 800-722-7150  
 www.pac-clad.com  
 e-mail: info@pac-clad.com

DRN BY : **PL**

CKD BY : **MM**

DWG # : **41012-38996**

REV: **B**

## DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE)</b> PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/> <small>NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED WITHOUT A ROOF FLANGE</small>  <b>E (FLANGE ANGLE)</b> <small>NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°</small> _____
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

## MATERIAL

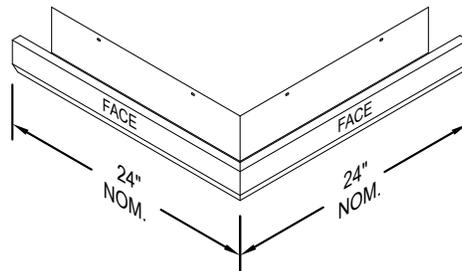
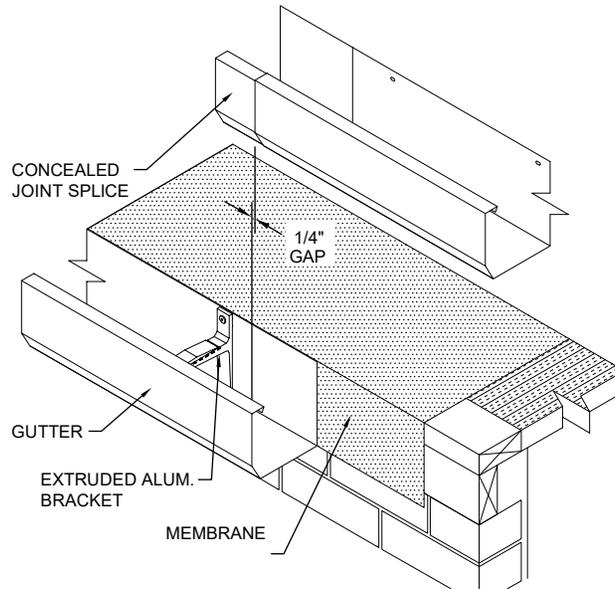
24 Ga. Galv. Steel      Color: \_\_\_\_\_  
 22 Ga. Galv. Steel      Finish: \_\_\_\_\_  
 .040" Aluminum  
 .050" Aluminum      Substrate:  Wood  
 .063" Aluminum      If substrate is not given, wood fasteners will be provided.  Masonry  
 OTHER: \_\_\_\_\_  Metal

## QUANTITIES

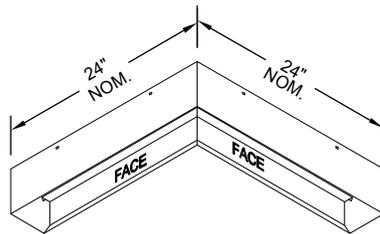
\_\_\_\_\_ Lineal Feet ( 12'-0" Lengths)      Accessory Type:  Quicklock (Default)  Welded (Surcharge)  
 \_\_\_\_\_ Outside Miter (90°)  
 \_\_\_\_\_ Inside Miter (90°)  
 \_\_\_\_\_ Right Endcaps  
 \_\_\_\_\_ Left Endcaps  
 \_\_\_\_\_ Expansion Joints (If Required)

# PAC-TITE WR GUTTER

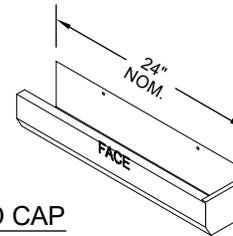
## CHAMFER STANDARD ACCESSORIES



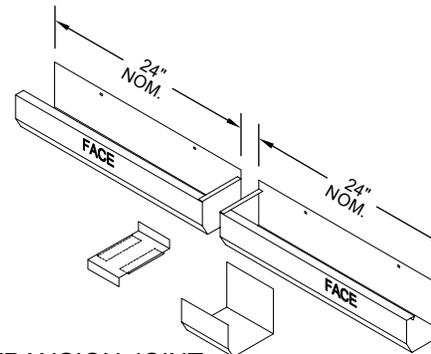
OUTSIDE MITER



INSIDE MITER



END CAP  
LEFT HAND SHOWN



EXPANSION JOINT  
(IF REQUIRED)

Standard gutter miter leg lengths are 24" Nominal  
Standard gutter miter angle is 90°  
For special miter requirements, attach sketches or consult manufacturer for assistance.

SHT #: \_\_\_\_ of \_\_\_\_

DATE: **06/20/25**

DRN BY : **PL**

CKD BY : **MM**

DWG # : **41012-38996**

REV: **B**

**Petersen Aluminum Corporation**  
Phone: 800-323-1960 Fax: 800-722-7150  
www.pac-clad.com  
e-mail: info@pac-clad.com