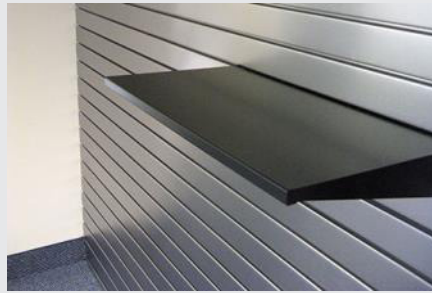


BLACKMATT COLORIN® ARCHITECTURAL CLASS II



FINISH DESCRIPTION

BlackMatt ColorIn® Architectural Class II is a finish developed for exterior applications where UV fade re-sistance is critical to the designer. The BlackMatt ColorIn® Architectural Class II finish utilizes a specialized anodizing process using a two-step electrolytic coloring system. The combination of an Architectural Class II film thickness with the inorganic coloring chemistry provides excellent corrosion resistance and will maintain color consistency under harsh weathering conditions.

MAINTENANCE AND CLEANING

The anodized aluminum finish can be washed with mild soap and water followed by a clean water rinse. For more information on cleaning anodized aluminum, please refer to the Aluminum Association Publication 92, Care of Aluminum or AAMA 609 & 610-09, Cleaning and maintenance guide for architecturally finished aluminum.

AVAILABILITY

The standard lead time for stocked gauges and widths is two weeks for anodizing and one week for any secondary services such as slitting, shearing and applying transparent protective films or paper.

Please check availability of Non-Stocked materials by contacting our sales staff using our toll free number 1-800-PAC-CLAD or email your request to info@pac-clad.com. Some raw materials may have extended lead times.

WARRANTY

A limited 20 year warranty is available upon request. The warranty is issued on a per project basis and can be applied for on line by completing an application for warranty at www.pac-clad.com.

INDUSTRY DESIGNATIONS

- ▶ **Aluminum Association:** AA-M12-C22-A34
- ▶ **Mil A-8625F Classification :** Type II Sulfuric Anodize

INDUSTRY STANDARDS

- ▶ **AAMA 611-12 :** Voluntary specification for anodized architectural aluminum
- ▶ **Mil A-8625F Anodizing Standard :** Anodic coatings for aluminum and aluminum alloys

SUSTAINABILITY AND LEED

- ▶ **Recycled Content, 5005 alloy:**
 - ▶ 100% recyclable
 - ▶ Recycled Content: 6.6%
 - ▶ Reclaimed-Virgin Material: 93.4% 2012.04.30 Mill6
- ▶ **Volatile Organic Compounds:** The aluminum oxide layer does not contain any VOC's

ALUMINUM PROPERTIES

- ▶ **Alloy:** 5005
- ▶ **Temper:** H34
- ▶ **Finish:** Mill Finish



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MECHANICAL PROPERTIES

- ▶ **UTS:** 20-26 ksi [138-179 MPa]
- ▶ **YTS:** 15 min [103 MPa]
- ▶ **Elongation:** 4% - 5% min

CHEMICAL PROPERTIES

- ▶ **Si:** 0.30 %
- ▶ **Fe:** 0.7 %
- ▶ **Cu:** 0.20 %
- ▶ **Mn:** 0.20 %
- ▶ **Mg:** 0.50—1.1 %
- ▶ **Cr:** 0.10 %
- ▶ **Zn:** 0.25 %
- ▶ **Other:** 0.15 %
- ▶ **Al:** Remainder

GAUGE AVAILABILITY

- ▶ 0.020" (0.5 mm)
- ▶ 0.032" (0.8 mm)
- ▶ 0.040" (1.0 mm)
- ▶ 0.050" (1.3 mm)
- ▶ 0.060" (1.3 mm)
- ▶ 0.061" (1.3 mm)
- ▶ 0.063" (1.6 mm)
- ▶ 0.080" (2.0 mm)

WIDTH AVAILABILITY ¹

- ▶ 48.0" (1219 mm)

ANODIZE FILM THICKNESS

- ▶ **Architectural Class II:** 0.400 mils [10.2 μm] minimum

ANODIZE FINISH PROPERTIES ²

- ▶ **Optical:** Not Applicable
- ▶ **Gloss:** Coarse Matte
- ▶ **Color :** Black
- ▶ **Color Target:** < Delta E of 5.0
- ▶ **UV Stable:** Yes
- ▶ **Environment:** Exterior
- ▶ **Quality Grade:** 2
- ▶ **Other:** ColorIn®

ALUMINUM SECONDARY SERVICES

- ▶ **Shearing, Width Capabilities:** 7" (178mm) - 62" (1575 mm)
- ▶ **Shearing, Length Capabilities:** Up to 192" (4876 mm)
- ▶ **Shearing, Loading Gauge:** Up to 0.080" (2.0 mm)
- ▶ **Slitting, Width Capabilities:** 0.75" (19 mm) min
- ▶ **Slitting, Loading Gauge:** Up to 0.100" (2.5 mm)
- ▶ **Other Secondary Services:**
 - ▶ Protective peelable films
 - ▶ International packaging
 - ▶ Perforating and embossing

ANODIZED FINISH TEST DATA

CHARACTERISTIC	TEST METHOD	STANDARD	TEST RESULTS
Oxide Layer, Weight	ASTM B137 - Coating Dissolution	AAMA 611-12, 2.4mg/cm ² (15.5mg/in ²)	> 2.4mg/cm ² (15.5mg/in ²)
Color Uniformity	ASTM B2244 - Calculation Δ in Delta E	AAMA 611-12, must meet agreed upon specification	Lorin Color D046, Δ in Delta E ≤ 2.3
Gloss Uniformity	ASTM D523 - 60° Gloss Reflectance	AAMA 611-12, must meet agreed upon specification	Lorin Gloss E1A, Nominal Target 20
Abrasion Resistance	ASTM D4060 - Taber abrasive wheel	Based on a anodic film thickness, 11 μm (0.400 mils)	5,000 cycles; 8.2 mg / wgt loss; 1.6 wear index
Film Hardness	ASTM D3363 - Pencil Hardness	Based on a anodic film thickness, 11 μm (0.400 mils)	9H Hardness
Corrosion Resistance	ASTM B117 - Neutral Salt Spray	AAMA 611-12, 1,000 hours ≤ 15 pits less than 1mm, 381 cm ² (150in ²)	Pass, No visible pits
Weathering	SAE J1960 - ATLAS Accelerated testing using an Xenon Arc light source	AAMA 611-12, 10 year Florida Exposure with max Δ Delta E of 5.0	Currently in Test Chamber
Craze Resistance	AAMA 611-12 - Thermal Crazing of the oxide layer	AAMA 611-12, oxide layer shall not craze less than 82°C (120°F)	No visible evidence of Thermal Crazing
Seal Quality	ASTM B680 - Acid Dissolution	AAMA 611-12, max weight loss shall be 40mg/dm ² (2.6mg/in ²)	< 20mg/dm ² (1.3mg/in ²)

1: Other gauges can be custom ordered. 2: Panel-to-Panel match quality can be custom ordered.